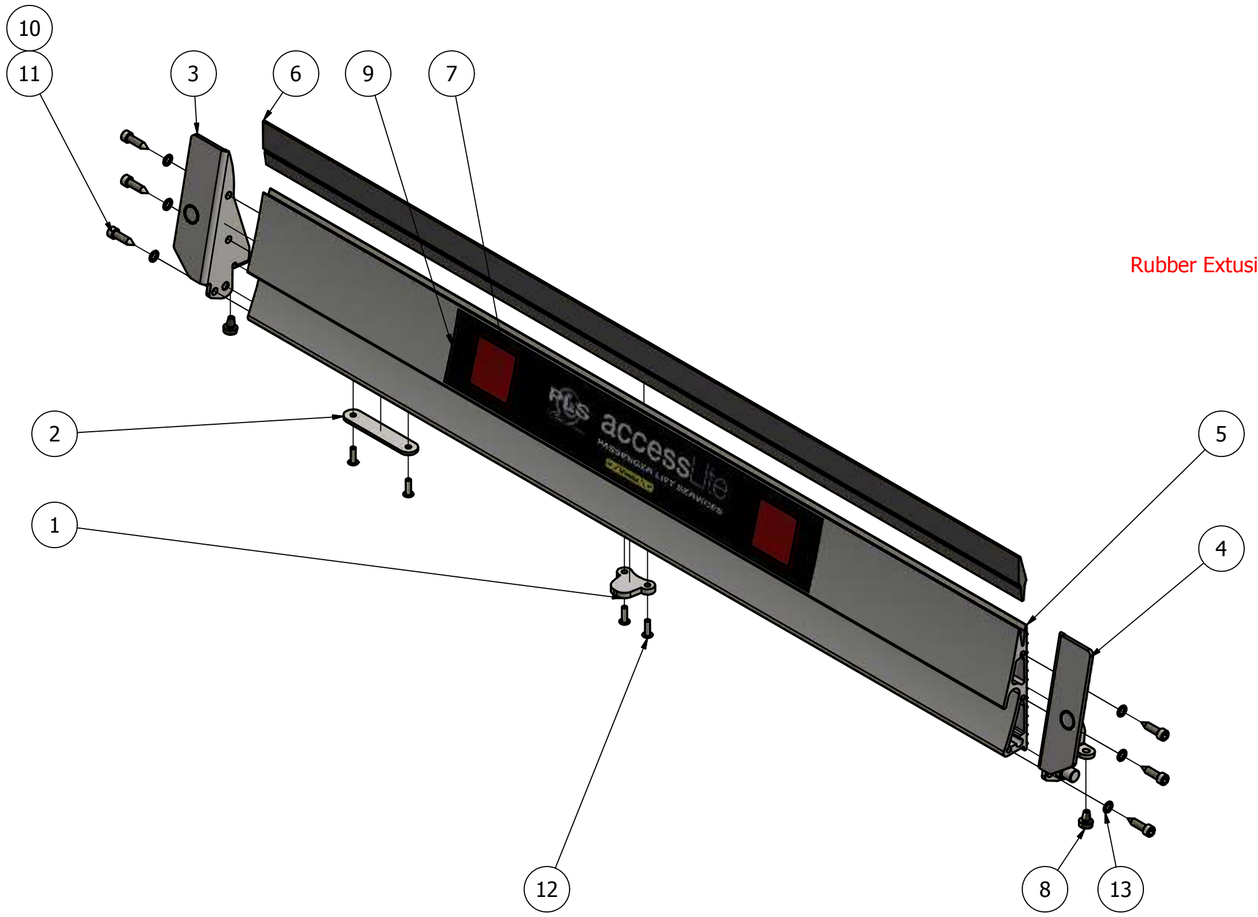
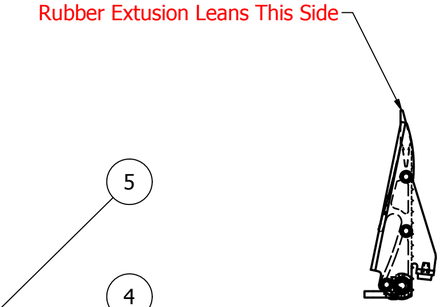
| REVISION HISTORY | | | | |
|---|---|---|---|---|
| ZONE | REV | DESCRIPTION | DATE | APPROVED |
| | 1 | | | |

| PARTS LIST | | | |
|---|---|---|---|
| ITEM | QTY | PART NUMBER | DESCRIPTION |
| 1 | 1 | ACCFABROR50654 | ACC Piston Plate |
| 2 | 1 | ACCFABROR50655 | ACC 3mm Dummy Plate |
| 3 | 1 | ACCFABROR50656-LH | ACC Roll Off Ramp Hinge Plate LH |
| 4 | 1 | ACCFABROR50656-RH | ACC Roll Off Ramp Hinge Plate RH |
| 5 | 1 | ACCFABROR50660-1100 | ACC Extruded Ramp 2015 1100W |
| 6 | 1 | ACCFABROR50661-1100 | ACC Extruded Ramp 2015 Rubber 1100W |
| 7 | 2 | ACCPRISREFREDTAPE-R | RED REFLECTIVE PRISMATIC TAPE 50 x 50 x 50m |
| 8 | 2 | CONEC/0001 | Handrail Rubber Stop |
| 9 | 1 | CONLB/0014 | Access Ramp Sticker PLS314 |
| 10 | 0.005 l | ADTHR/0001 | A1042 Threadlock Adhesive Permabond 50ml |
| 11 | 6 | FASSC/9001 | 6.3 x 25mm A2 Socket Cap Head Self Tapper (per 100) |
| 12 | 4 | FASRV/0001 | 4.8 x 16 Dome Head Rivet |
| 13 | 6 | FASWA/0603 | M6 Internal Star Washer |

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|---|---|---|---|
| PLS | Passenger Lift Services Ltd ©2016 | A2 | First Angle |
| | TITLE: ACC-Assembly 1100W Ramp | Date Created 16/05/2016 | |
| | | Created By Paule | Check'd By Paule |
| | Part No. RORACCASY510-0801 | | |
| Lang. EN mm | Material NA | Qty 1 | Sht 1 / 1 |
| Est. Mass 5.0 kg | Finish NA | Scale 1 : 4 | Rev. 1 |
| Remove All Sharp Edges And Burrs. | Colour NA | Dwg No. ASY-510-0801 | |
| | Unless Otherwise Stated Tolerances: ISO 2768-mk | | |

| REVISION HISTORY | | | | |
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| ZONE | REV | DESCRIPTION | DATE | APPROVED |
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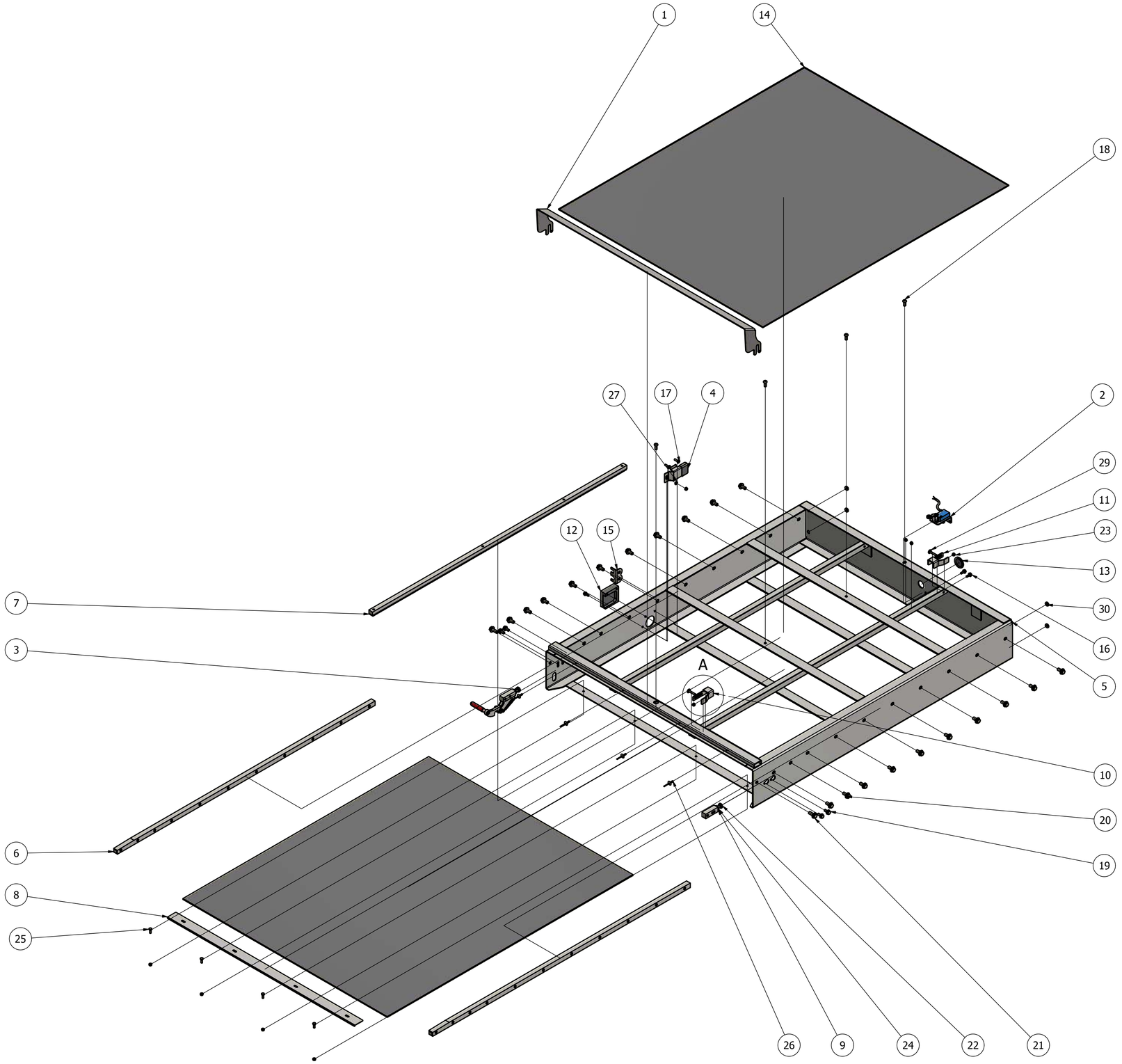
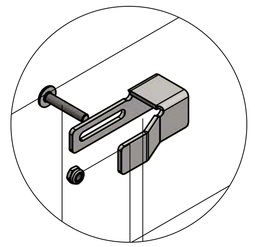



| PARTS LIST | | | |
|---|---|---|---|
| ITEM | QTY | PART NUMBER | DESCRIPTION |
| 1 | 1 | ACCFABBOX50087-1100 | ACC Box Shroud 1100W |
| 2 | 1 | BOXACCASY510-0132 | ACC Box Rear Switch Assembly |
| 3 | 1 | BOXACCASY510-0134 | ACC Box Lock Assembly LH |
| 4 | 1 | ACCFABBOX50091-LH | ACC Umbilical Bracket LH |
| 5 | 1 | ACCFABBOX50002-1380-1100 | ACC Flat Back Box 2 Strap 1380 1100W |
| 6 | 2 | ACCFABBOX50030-1380 | ACC Box Side Track 1380 |
| 7 | 1 | ACCFABBOX50031-1380 | ACC Centre Rack FB 1380 |
| 8 | 1 | ACCFABBOX50041-1100 | ACC Box Edge 1100W |
| 9 | 1 | ACCFABBOX50082 | ACC Box Carriage Stop |
| 10 | 1 | ACCFABBOX50088-F | ACC Dummy Rail Switch Bracket Front |
| 11 | 1 | ACCFABBOX50088-R | ACC Dummy Rail Switch Bracket Rear |
| 12 | 1 | ACCPLABOX50090-LH | ACC Umbilical Block LH |
| 13 | 1 | CONGR/0003 | Black Grommet 40mm x 3mm |
| 14 | 2 | CONPS/0003 | 1305mm x 1085mm x 4mm 600gsm black correx sheets |
| 15 | 1 | EQSFABBOX130043 | EQ Hose Bracket 2015 |
| 16 | 3 | FASBL/0601 | M6 x 16 CL100 HT HEX S/L Z/P |
| 17 | 2 | FASBL/0624 | M6 x 20 Socket Flange Dome Head A2 |
| 18 | 4 | FASBL/0801 | M8 x 20 Sckt Dome Hd Set |
| 19 | 4 | FASBL/0804 | M8 x 16 CL 100 HT HEX S/L Z/P |
| 20 | 20 | FASBL/1001 | M10 x 20 CL 100 HT HEX S/CZ/P |
| 21 | 2 | FASBL/1002 | M10 x 25 CL 100 HT HEX S/L Z/P |
| 22 | 1 | FASBL/1012 | M10 X 30 Hex Head Set Screw |
| 23 | 9 | FASNT/0601 | M6 Nylock Nut |
| 24 | 1 | FASNT/1003 | M10 Half Nut |
| 25 | 4 | FASPN/0601 | M6 x 16 Hex Hd Set Screw |
| 26 | 4 | FASRV/0014 | 4.8 x 16 Large Flange Head Rivet |
| 27 | 1 | FASWA/0601 | M6 Plain Washer Form A |
| 28 | 1 | FASWA/1003 | M10 Internal Star Washer |
| 29 | 2 | FASBL/0633 | M6 X 35 Socket Flange Head |
| 30 | 4 | CONGR/0001 | Black Grommet 12.5mm x 1.5mm (19433) |

A ( 1 : 2 )



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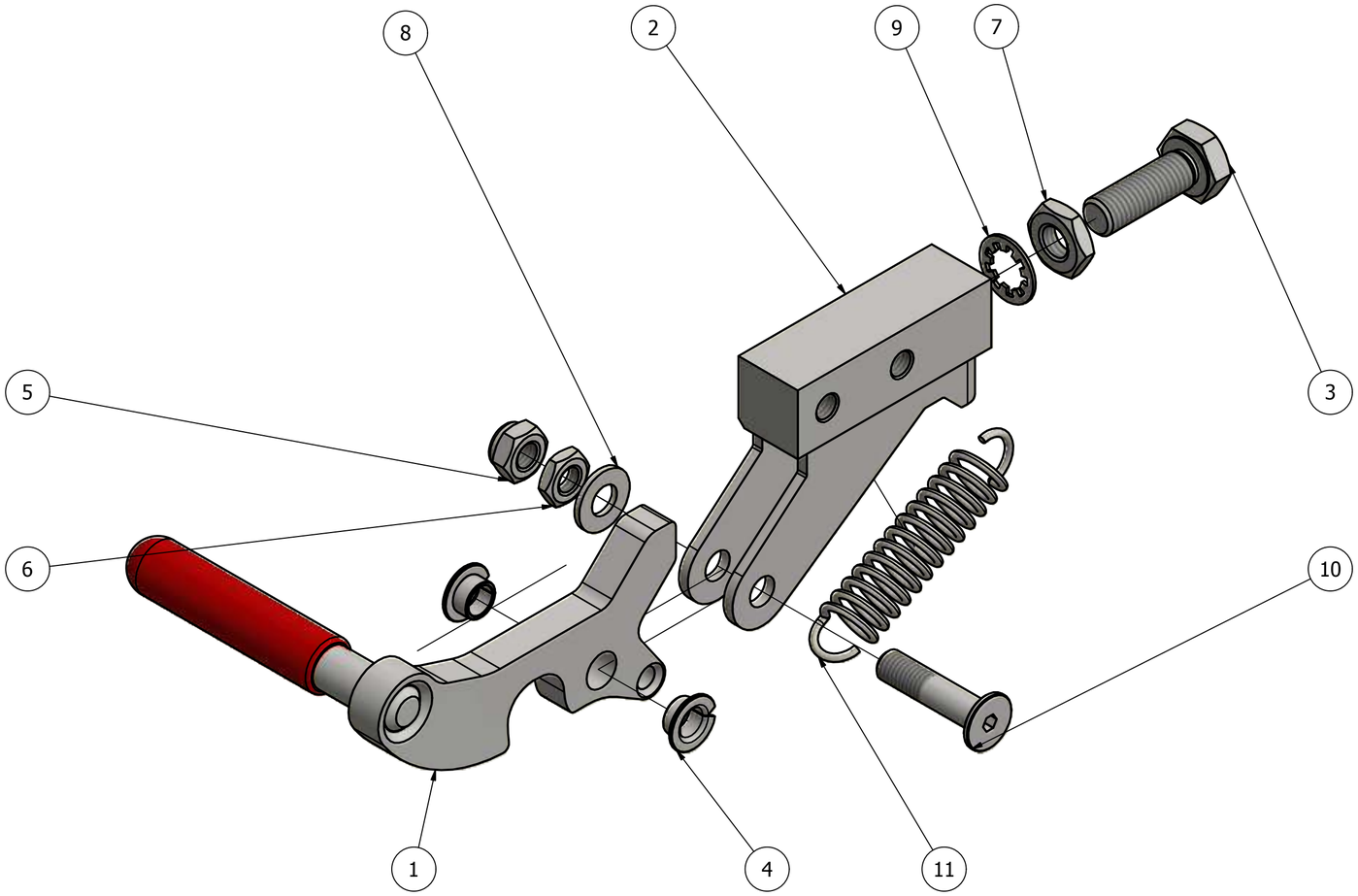
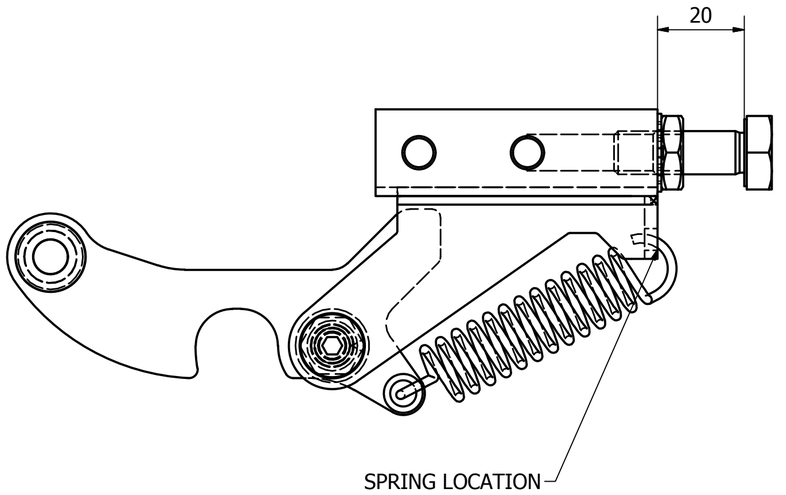
|---|---|---|---|
| PLS | Passenger Lift Services Ltd ©2017 | A1 | First Angle |
| | TITLE: ACC-Assembly 1380 1100W Box | Date Created 06/02/2017 | |
| | Part No. BOXACCASY510-0101 | Created By Paule | Check'd By Paule |
| Lang. EN mm | Material NA | Sheet No. 1 | Of 1 |
| Est. Mass N/A | Finish NA | Scale 1 : 8 | Rev. 1 |
| Remove All Sharp Edges And Burrs. | Colour NA | Unless Otherwise Stated Tolerances: ISO 2768-mk | Dwg No. ASY-510-0101 |

| REVISION HISTORY | | | | |
|---|---|---|---|---|
| ZONE | REV | DESCRIPTION | DATE | APPROVED |
| | 1 | | | |

| PARTS LIST | | | | |
|---|---|---|---|---|
| ITEM | QTY | PART NUMBER | REV | DESCRIPTION |
| 1 | 1 | ACCFABBOX50083 | 8 | ACC Box lock Hook Handle |
| 2 | 1 | ACCFABBOX50084 | 4 | ACC Box Stop Lock Bracket |
| 3 | 1 | FASBL/1012 | 1 | M10 X 30 Hex Head Set Screw |
| 4 | 2 | FASBU/0001 | 1 | Flange Glacier Bush 10x8x5.5 |
| 5 | 1 | FASNT/0801 | 1 | M8 Nyloc Nut |
| 6 | 1 | FASNT/0802 | 1 | M8 Half Nut |
| 7 | 1 | FASNT/1003 | 1 | M10 Half Nut |
| 8 | 1 | FASWA/0801 | 1 | M8 Plain Washer Form A |
| 9 | 1 | FASWA/1003 | 1 | M10 Internal Star Washer |
| 10 | 1 | GXFABBOX40087 | 1 | GX Box Lock Hook Pin |
| 11 | 1 | GXSPRBOX40084 | 1 | GX Box lock Spring |

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| PLS | Passenger Lift Services Ltd ©2016 | A2 | First Angle |
| | TITLE: ACC-Assembly Box Lock Assembly LH | Date Created 24/02/2016 | |
| | | Created By Paule | Check'd By paule |
| | Part No. BOXACCASY510-0134 | | |
| Lang. EN mm | Material NA | Qty 1 | Sht 1 / 1 |
| Est. Mass 0.6 kg | Finish NA | Scale 1 : 1 | Rev. 1 |
| Remove All Sharp Edges And Burrs. | Colour NA | Dwg No. ASY-510-0134 | |
| | Unless Otherwise Stated Tolerances: ISO 2768-mk | | |

| REVISION HISTORY | | | | |
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| ZONE | REV | DESCRIPTION | DATE | APPROVED |
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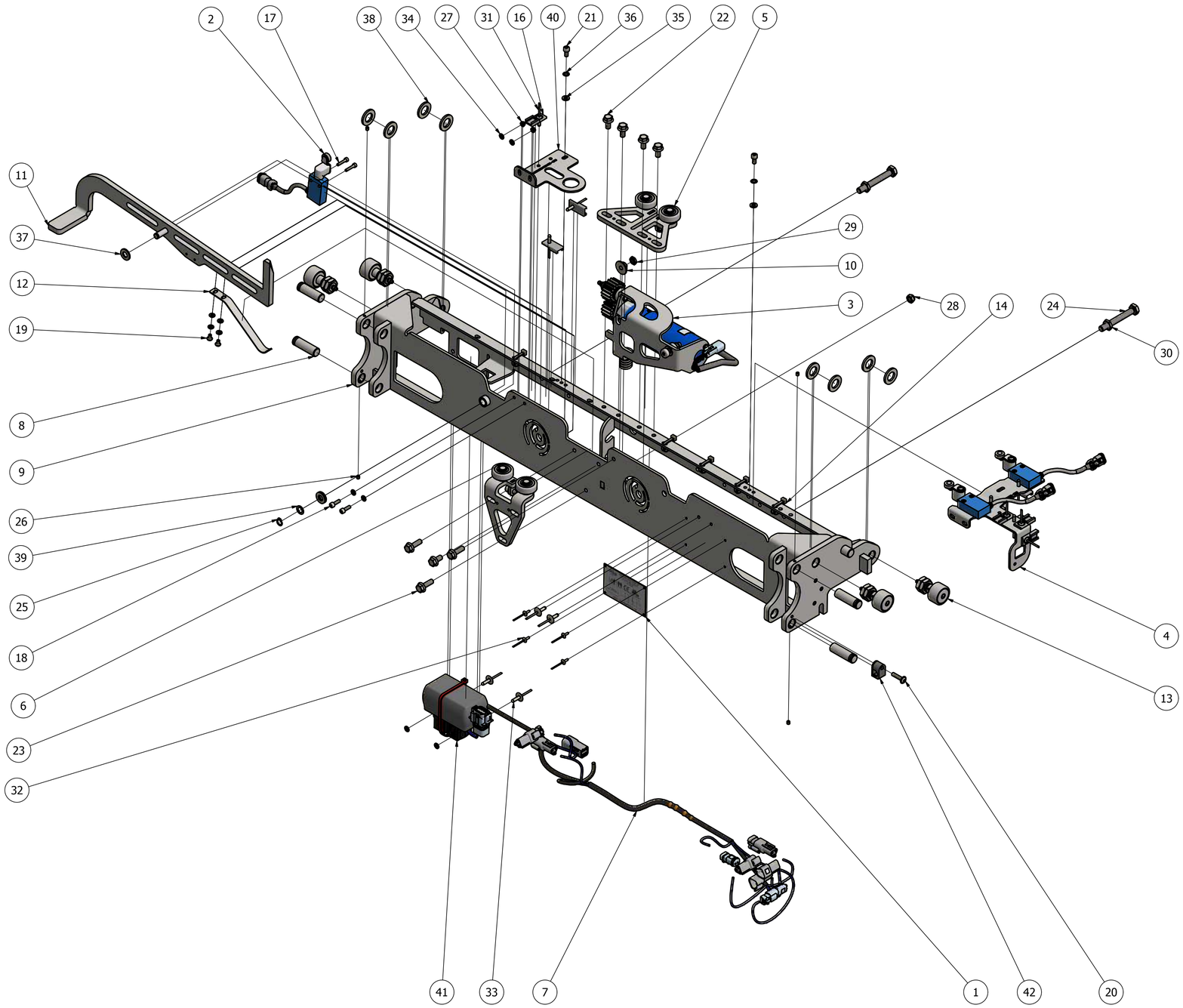


| PARTS LIST | | | |
|---|---|---|---|
| ITEM | QTY | PART NUMBER | DESCRIPTION |
| 1 | 1 | ACC27520 | 400 SWL Alumium Serial Number Plate |
| 2 | 1 | ACC550690 | Blue Switch (XCMN2115L1) With Deustch Plug |
| 3 | 1 | CARACCASY510-0227-12 | ACC 12V Parvelux Motor Assembly |
| 4 | 1 | CARACCASY510-0235 | ACC Carriage Switch Bracket Assembly |
| 5 | 1 | CARACCASY510-0236 | ACC Carriage Extended Rear Bearing Assembly |
| 6 | 1 | CARACCASY510-0237 | ACC Front Centre Bearing Assembly |
| 7 | 1 | ACCELCLCL | ACC Carriage Lite Wiring Harness |
| 8 | 4 | ACCFABARM50266 | ACC Arm Pin Plain |
| 9 | 1 | ACCFABCAR50103-1100 | ACC Carriage Lite 1100W |
| 10 | 1 | ACCFABCAR50143 | ACC Motor Support Boss |
| 11 | 1 | ACCFABCAR50186-1100 | ACC Carriage Lock Lite 1100W |
| 12 | 1 | ACCSPRCAR50136 | ACC Carriage Lock Leaf Spring |
| 13 | 4 | BEACF/0001 | Cam Follower Straight Nipple MCFR 35 SBX-MGL |
| 14 | 5 | CONCT/0001 | Cable Tie 300 x 4.8 |
| 15 | 50.000 g | CONOT/0002 | Spheerol EPL2 Grease 400g |
| 16 | 3 | ELECT/0002 | Deutsch Attachment Clips (2-6 way female) |
| 17 | 2 | FASBL/0402 | M4 x 20 Socket Head Cap Screw |
| 18 | 2 | FASBL/0518 | M5 x 16 Socket Head Capscrew |
| 19 | 2 | FASBL/0530 | M5 x 8 Socket Head Dome |
| 20 | 1 | FASBL/0602 | M6 x 25 Socket Flange Dome Head A2 |
| 21 | 2 | FASBL/0613 | M6 x 12 Socket Cap Head Screw |
| 22 | 5 | FASBL/0804 | M8 x 16 CL 100 HT HEX S/L Z/P |
| 23 | 3 | FASBL/0805 | M8 x 25 CL100 HT HEX S/L Z/P |
| 24 | 2 | FASBL/1004 | M10 x 80 Hex Head Set Screw |
| 25 | 1 | FASCC/1001 | M10 External Circlip |
| 26 | 4 | FASGS/0501 | M5 x 6mm Cup Point Grub Screw DIN 914 |
| 27 | 2 | FASNT/0501 | M5 Nyloc Nut |
| 28 | 1 | FASNT/0801 | M8 Nyloc Nut |
| 29 | 1 | FASNT/0802 | M8 Half Nut |
| 30 | 2 | FASNT/1003 | M10 Half Nut |
| 31 | 3 | FASRV/0001 | 4.8 x 16 Dome Head Rivet |
| 32 | 4 | FASRV/0008-BLK | 3.2 x 10 Large Flange Head Rivet Black |
| 33 | 4 | FASRV/0014 | 4.8 x 16 Large Flange Head Rivet |
| 34 | 12 | FASWA/0501 | M5 Plain Washer Form A |
| 35 | 2 | FASWA/0601 | M6 Plain Washer Form A |
| 36 | 2 | FASWA/0603 | M6 Internal Star Washer |
| 37 | 3 | FASWA/1091 | M10 Nylon Washer Form A |
| 38 | 8 | FASWA/1601 | M16 Plain Washer Form A |
| 39 | 1 | FASWA/9102 | M10 x 1,0mm S/S Shim Washer |
| 40 | 1 | GNXAFABCAR60130-000 | GNXA Carriage Anti Twist Bracket STD |
| 41 | 1 | GXELCPIPWD4008-12V | GX PIPO Solenoid Wiring Harness 12V Assembly |
| 42 | 1 | HYDCL/0001 | Stauff Single Hose Clip |

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| PLS | Passenger Lift Services Ltd ©2017 | A1 | First Angle |
| | TITLE: ACC-Assembly Carriage 1100W Parvelux 12V | Date Created 17/02/2017 | |
| | Part No. CARACCASY510-0202-12 | Created By Paule | Check'd By Paule |
| Lang. EN mm | Material NA | Sheet No. 1 | Of 1 |
| Est. Mass N/A | Finish NA | Scale 1 : 4 | Rev. 1 |
| Remove All Sharp Edges And Burrs. | Colour NA | Dwg No. ASY-510-0202-12 | |
| | Unless Otherwise Stated Tolerances: ISO 2768-mk | | |

| REVISION HISTORY | | | | |
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| ZONE | REV | DESCRIPTION | DATE | APPROVED |
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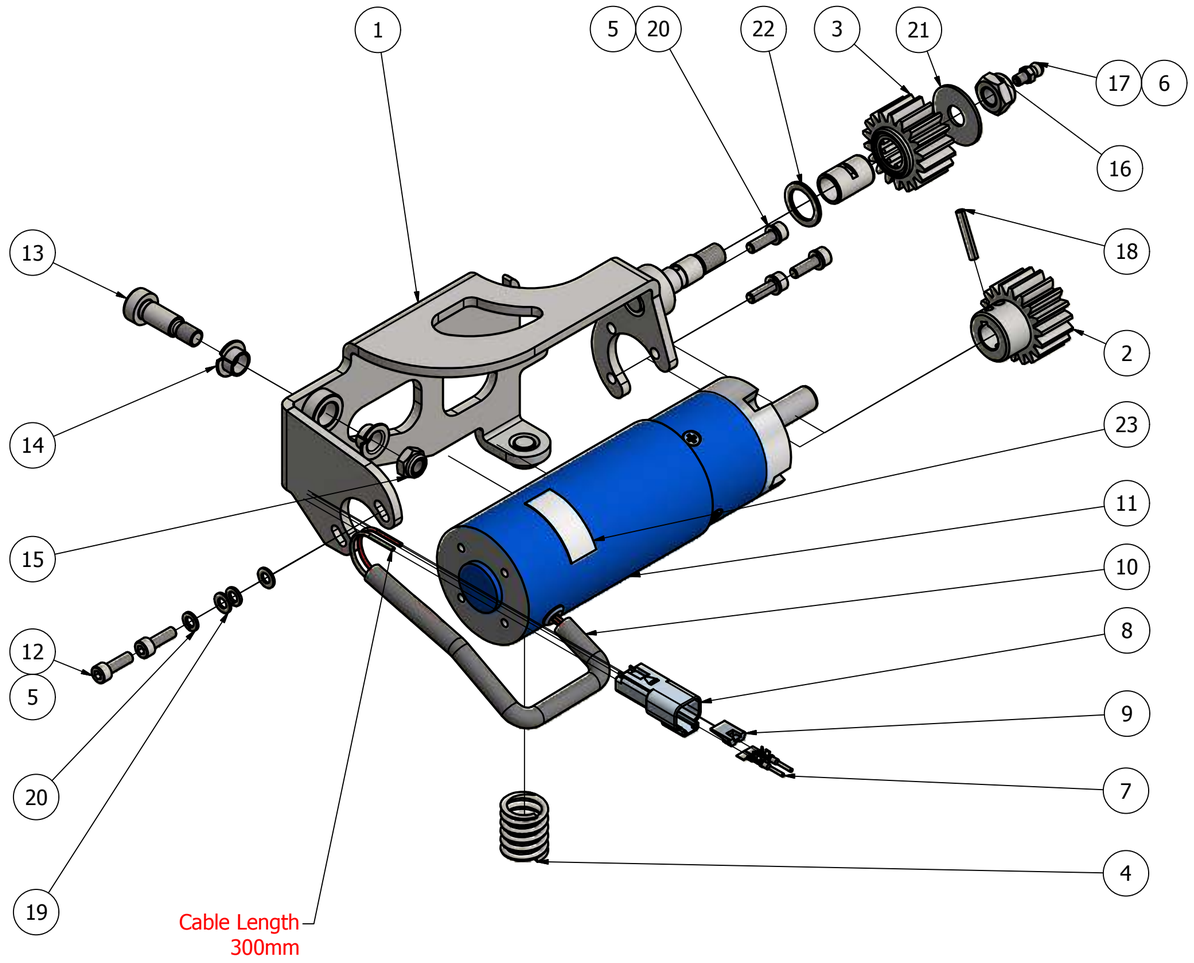


| PARTS LIST | | | |
|---|---|---|---|
| ITEM | QTY | PART NUMBER | DESCRIPTION |
| 1 | 1 | ACCFABCAR50133 | ACC Carriage Motor Bracket |
| 2 | 1 | ACCFABCAR50144 | ACC Carriage Drive Gear 18T |
| 3 | 1 | ACCFABCAR50145 | ACC Rack Gear 18 Tooth |
| 4 | 1 | ACCSPRCAR50146 | ACC Carriage Motor Spring |
| 5 | 0.005 l | ADTHR/0001 | A1042 Threadlock Adhesive Permabond 50ml |
| 6 | 50.000 g | CONOT/0002 | Spheerol EPL2 Grease 400g |
| 7 | 2 | ELEDE/0001 | Deutsch Reel Pins 1060-16-0122 (4000 p/reel) |
| 8 | 1 | ELEDE/0003 | AT04-2P-RD01BLK 2 WAY RECEPTACLE (DTO4-2P-CEO2) |
| 9 | 1 | ELEDE/0009 | AW2P (W2P) 2 WAY RECEPTACLE WEDGE |
| 10 | 0.250 m | ELEHS/0003 | Heat Shrink 9.5mm OD 60m Roll |
| 11 | 1 | ELEMO/0001 | Parvelux Carriage Motor 12V PM60 |
| 12 | 5 | FASBL/0518 | M5 x 16 Socket Head Capscrew |
| 13 | 1 | FASBL/9802 | S/S Socket Shoulder Screw M8x10x20 |
| 14 | 2 | FASBU/0003 | Flange Glacier Bush 10x12x7 |
| 15 | 1 | FASNT/0801 | M8 Nyloc Nut |
| 16 | 1 | FASNT/1001 | M10 Nyloc Nut |
| 17 | 1 | FASOT/0501 | M5 Grease Nipple |
| 18 | 1 | FASPN/0401 | Spriol Pin 4 x 24mm |
| 19 | 2 | FASWA/0501 | M5 Plain Washer Form A |
| 20 | 5 | FASWA/0504 | M5 Spring Washer |
| 21 | 1 | FASWA/1004 | M10 x 30 Repair Washer |
| 22 | 3 | FASWA/1604 | M16 Shim Washer |
| 23 | 1 | CONLB/0002 | WL28 LABEL LEGEND TESTED ( PACK 350) |

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| PLS | Passenger Lift Services Ltd ©2016 | A2 | First Angle |
| | TITLE: ACC-Assembly 12V Parvelux Motor | Date Created 08/02/2016 | |
| | | Created By Paule | Check'd By Paule |
| | Part No. CARACCASY510-0227-12 | | |
| Lang. EN mm | Material NA | Qty 1 | Sht 1 / 1 |
| Est. Mass 1.7 kg | Finish NA | Scale 1 : 2 | Rev. 1 |
| Remove All Sharp Edges And Burrs. | Colour NA | Dwg No. ASY-510-0227-12V | |
| | Unless Otherwise Stated Tolerances: ISO 2768-mk | | |

| REVISION HISTORY | | | | |
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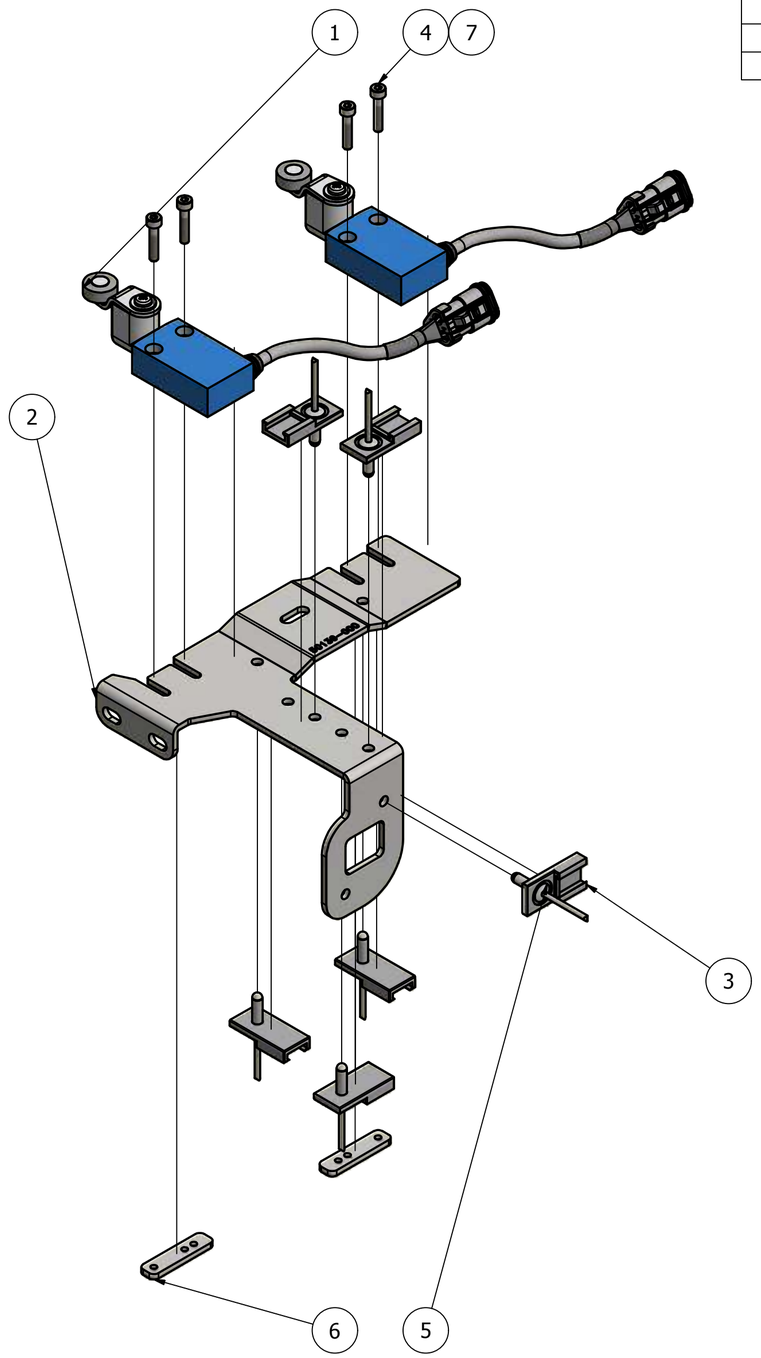
| ZONE | REV | DESCRIPTION | DATE | APPROVED |
| | 1 | | | |

| PARTS LIST | | | |
|---|---|---|---|
| ITEM | QTY | PART NUMBER | DESCRIPTION |
| 1 | 2 | ACC550690 | Blue Switch (XCMN2115L1) With Deustch Plug |
| 2 | 1 | ACCFABCAR50139-000 | ACC Carriage Switch Bracket |
| 3 | 6 | ELECT/0002 | Deutsch Attachment Clips (2-6 way female) |
| 4 | 4 | FASBL/0402 | M4 x 20 Socket Head Cap Screw |
| 5 | 6 | FASRV/0001 | 4.8 x 16 Dome Head Rivet |
| 6 | 2 | GNXAFABBOX60039 | GNXA Box Lock Tapping Plate |
| 7 | 0.005 l | ADTHR/0001 | A1042 Threadlock Adhesive Permabond 50ml |

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| PLS | Passenger Lift Services Ltd ©2016 | A2 | First Angle |
| | TITLE: ACC-Assembly Carriage Switch Bracket | Date Created 07/12/2016 | |
| | | Created By Paule | Check'd By Paule |
| | Part No. CARACCASY510-0235 | | |
| Lang. EN mm | Material NA | Sheet No. 1 | Of 1 |
| Est. Mass 0.5 kg | Finish NA | Scale 1 : 2 | Rev. 1 |
| Remove All Sharp Edges And Burrs. | Colour NA | Dwg No. ASY-510-0235 | |
| | Unless Otherwise Stated Tolerances: ISO 2768-mk | | |

| REVISION HISTORY | | | | |
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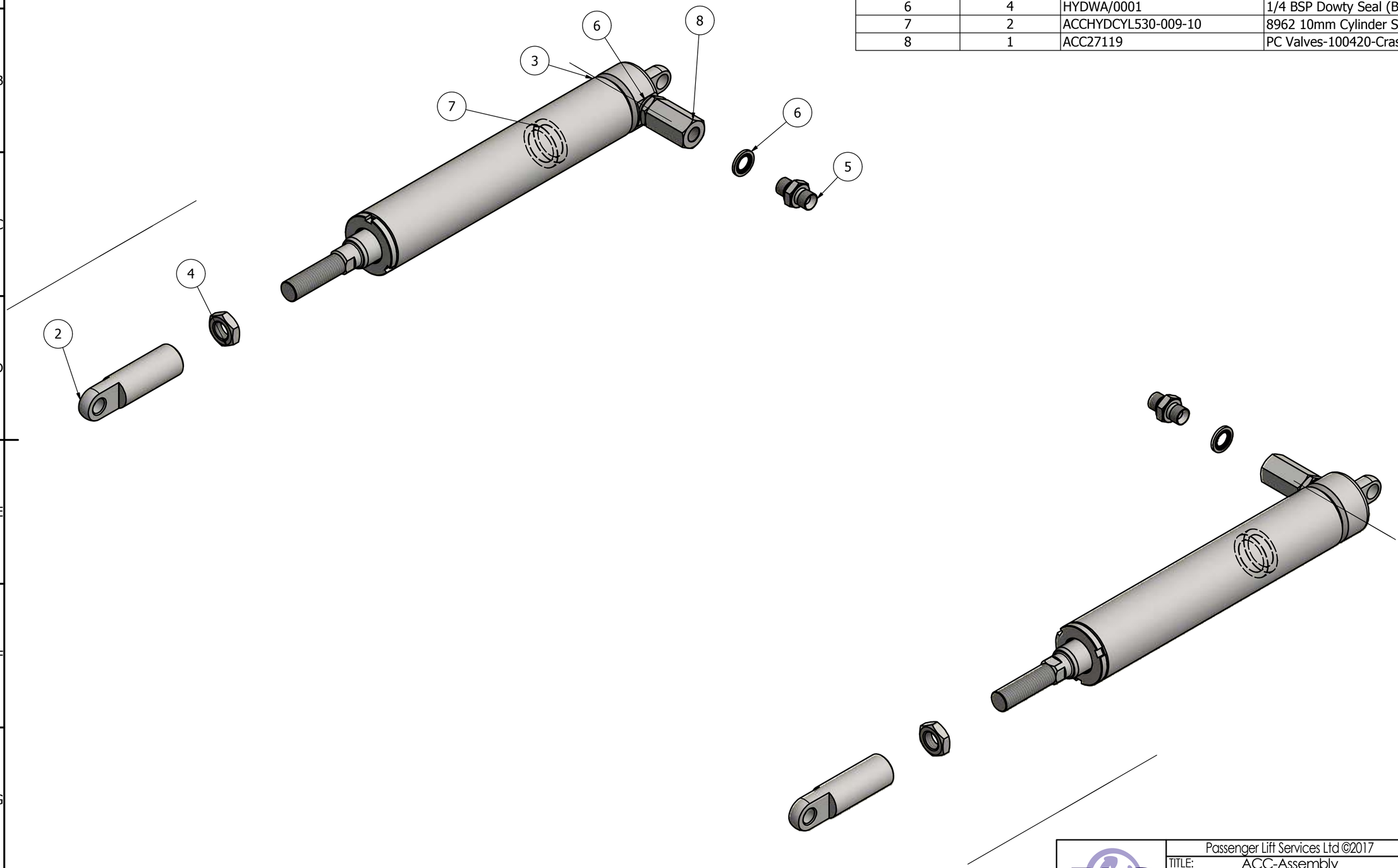
| ZONE | REV | DESCRIPTION | DATE | APPROVED |
| | 1 | | | |

| PARTS LIST | | | |
|---|---|---|---|
| ITEM | QTY | PART NUMBER | DESCRIPTION |
| 2 | 2 | ACCFABARM50295-000 | ACC Cylinder Rod Clevis STD |
| 3 | 2 | ACCHYDCYL8962 | Access Lite Cylinder (Mega 1) |
| 4 | 2 | FASNT/1603 | M16 Half Nut |
| 5 | 2 | HYDFT/0004 | 1/4 BSP Male Male Straight |
| 6 | 4 | HYDWA/0001 | 1/4 BSP Dowty Seal (Bonded Washer) |
| 7 | 2 | ACCHYDCYL530-009-10 | 8962 10mm Cylinder Spacer |
| 8 | 1 | ACC27119 | PC Valves-100420-Crash Valve New Type (Pair) |

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|---|---|---|---|
| PLS | Passenger Lift Services Ltd ©2017 | A2 | First Angle |
| | TITLE: ACC-Assembly Arm Cylinders 35mm Spacers | Date Created 17/01/2017 | |
| | | Created By Paule | Check'd By Paule |
| | Part No. ARMACCASY510-0311 | | |
| Lang. EN mm | Material NA | Sheet No. 1 | Of 1 |
| Est. Mass N/A | Finish NA | Scale 1 : 2 | Rev. 1 |
| Remove All Sharp Edges And Burrs. | Colour NA | Dwg No. ASY-510-0311 | |
| | Unless Otherwise Stated Tolerances: ISO 2768-mk | | |

| REVISION HISTORY | | | | |
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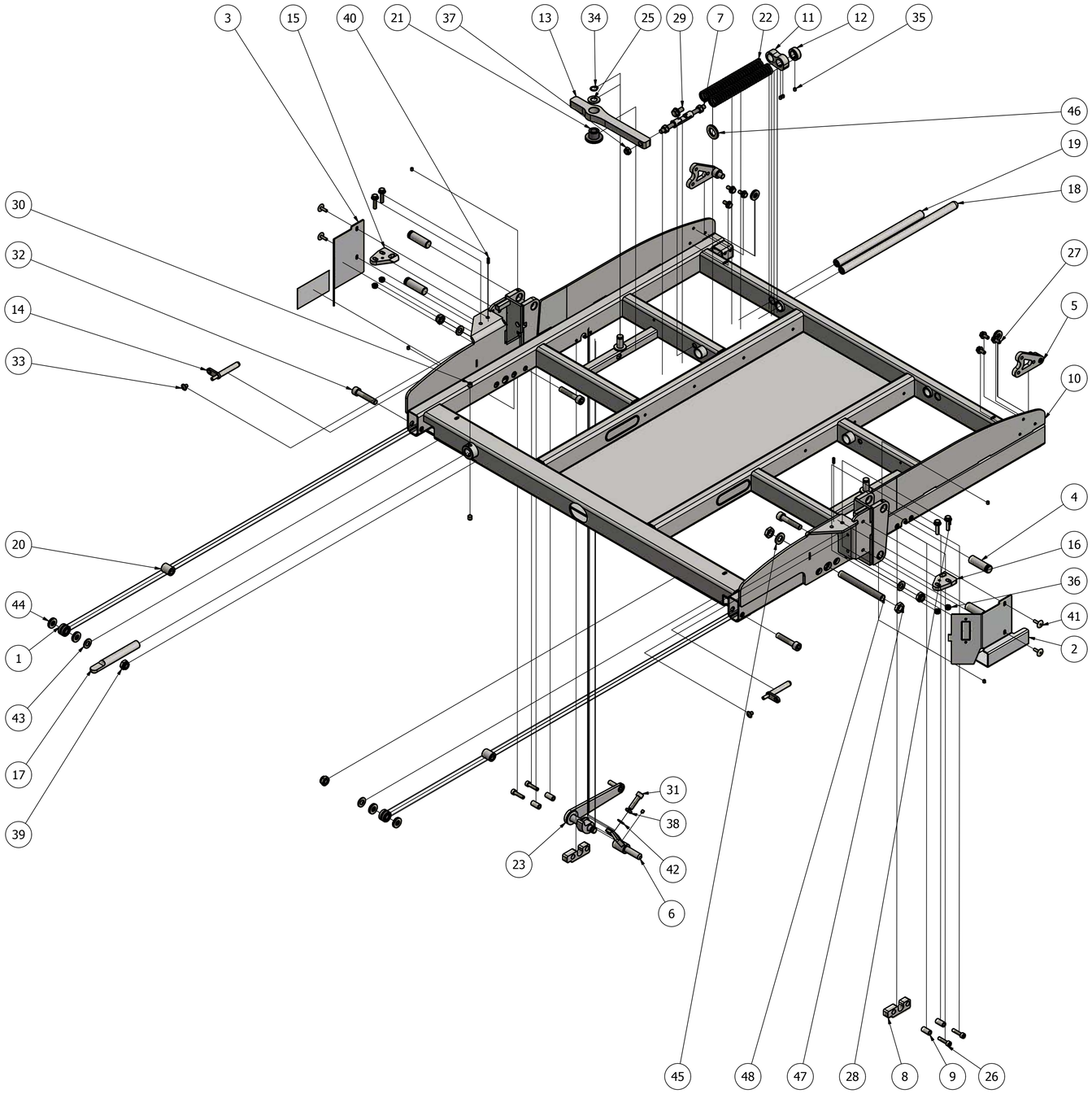


| PARTS LIST | | | |
|---|---|---|---|
| ITEM | QTY | PART NUMBER | DESCRIPTION |
| 1 | 2 | ACC25542 | Platform Bearing HF003 (NA49002-RS) |
| 2 | 1 | ACCALYPLA50349 | ACC Platform Side Pod RH |
| 3 | 1 | ACCALYPLA50350 | ACC Platform Side Pod LH |
| 4 | 4 | ACCFABARM50266 | ACC Arm Pin Plain |
| 5 | 2 | ACCFABBRP50538 | ACC Bridge Plate Hinge Plate Pivot |
| 6 | 1 | ACCFABBRP50539-LH | ACC Bridge Plate Adjuster Cam LH |
| 7 | 1 | ACCFABPLA50356 | ACC Platform Swivel Joint |
| 8 | 2 | ACCFABPLA50370 | ACC Crank Pivot Plate |
| 9 | 4 | ACCFABPLA50371 | ACC Crank Pivot Plate Spacer |
| 10 | 1 | ACCFABPLA50315-870-1100 | ACC Platform Lite H 870-1100W |
| 11 | 1 | ACCFABPLA50336 | ACC Platform Double Collar |
| 12 | 1 | ACCFABPLA50366 | ACC Platform Single Collar |
| 13 | 1 | ACCFABPLA50347 | ACC Platform Rocker Bar |
| 14 | 2 | ACCFABPLA50352 | ACC Platform Handrail Pin |
| 15 | 1 | ACCFABPLA50355-LH | ACC Platform Handrail Block LH |
| 16 | 1 | ACCFABPLA50355-RH | ACC Platform Handrail Block RH |
| 17 | 1 | ACCFABPLA50358 | ACC Dummy Pin High Cut |
| 18 | 1 | ACCFABPLA50364 | ACC Platform Push Rod |
| 19 | 1 | ACCFABPLA50365 | ACC Platform Double Push Rod |
| 20 | 2 | ACCFABPLA50368 | ACC Platform Extension Roller |
| 21 | 1 | ACCPLAPLA50348 | ACC Platform Rocker Bar Plug |
| 22 | 2 | ACCSPRPLA50333 | ACC 200mm Stong Bridge Plate Spring |
| 23 | 1 | BRPACCASY510-0610-LH | ACC Bridge Plate Crank High LH Assembly |
| 24 | 1 | CONLB/0004 | Small LOLER Sticker |
| 25 | 1 | FAS80087 | M12 Form B Washer A2 |
| 26 | 4 | FASBL/0605 | M6 x 25 Socket Head Cap Screw |
| 27 | 6 | FASBL/0608 | M6 X 12 CL100 HT HEX S/L Z/P |
| 28 | 4 | FASBL/0625 | M6 X 25 CL100 HT HEX S/L Z/P |
| 29 | 1 | FASBL/0804 | M8 x 16 CL 100 HT HEX S/L Z/P |
| 30 | 2 | FASBL/0814 | M8 x 10mm Cup Point Grub Screw DIN 914 |
| 31 | 1 | FASBL/0829 | M8 x 30 Socket Head Cap Screw |
| 32 | 4 | FASBL/1041 | M10 x 50 Socket Head Cap Screw |
| 33 | 2 | FASBL/9611 | M6 x 8 Socket Large Flange Head Set A2 |
| 34 | 1 | FASCC/1201 | M12 External Circlip |
| 35 | 8 | FASGS/0501 | M5 x 6mm Cup Point Grub Screw DIN 914 |
| 36 | 4 | FASNT/0601 | M6 Nylock Nut |
| 37 | 1 | FASNT/0801 | M8 Nyloc Nut |
| 38 | 1 | FASNT/0802 | M8 Half Nut |
| 39 | 4 | FASNT/1001 | M10 Nyloc Nut |
| 40 | 2 | FASPN/0402 | Selloc Pin 4 x 12 |
| 41 | 4 | FASRV/0014 | 4.8 x 16 Large Flange Head Rivet |
| 42 | 1 | FASWA/0803 | M8 Internal Star Washer |
| 43 | 4 | FASWA/1001 | M10 Plain Washer Form A |
| 44 | 12 | FASWA/1091 | M10 Nylon Washer Form A |
| 45 | 1 | FASWA/1201 | M12 Plain Washer Form A |
| 46 | 1 | FASWA/1601 | M16 Plain Washer Form A |
| 47 | 2 | HYDFT/0014 | 1/4 BSP Locknut (PLS10) |
| 48 | 1 | HYDOT/0001 | 1/4 BSP Barrel All thread (PLS14) |

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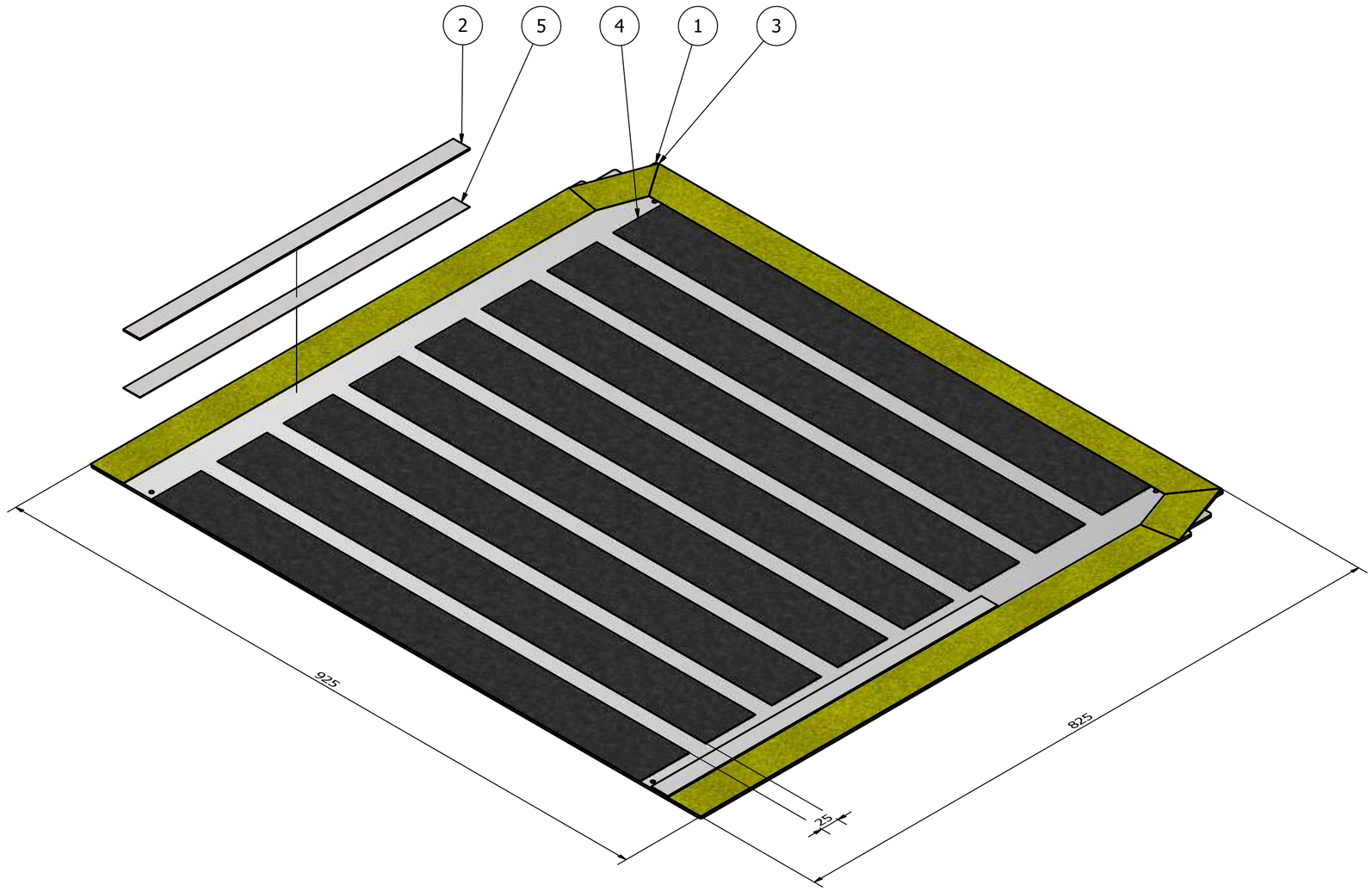
| | | | |
|---|---|---|---|
| PLS | Passenger Lift Services Ltd ©2017 | A1 | First Angle |
| | TITLE: ACC-Assembly Platform 'H' Single Mech 870 1100W | Date Created 10/02/2017 | |
| | Part No. PLAACCASY510-0401 | Created By Paule | Check'd By Paule |
| Lang. EN mm | Material NA | Sheet No. 1 | Of 1 |
| Est. Mass N/A | Finish NA | Scale 1 : 5 | Rev. 1 |
| Remove All Sharp Edges And Burrs. | Colour NA | Dwg No. ASY-510-0401 | |
| | Unless Otherwise Stated Tolerances: ISO 2768-mk | | |

| REVISION HISTORY | | | | |
|---|---|---|---|---|
| ZONE | REV | DESCRIPTION | DATE | APPROVED |
| | 1 | | | |

| PARTS LIST | | | |
|---|---|---|---|
| ITEM | QTY | PART NUMBER | DESCRIPTION |
| 1 | 1 | ACCALYPLA50313-870-1100 | ACC Platform Ally 870 1100W |
| 2 | 2 | ACC25742/A | Nylon Wear Strip 500 x 25 x 2mm |
| 3 | 2.620 m | HASCL/0002 | 50mm Yellow Cleating Roll 18.3m |
| 4 | 8 | HASCL/0740 | Black Cleating 75 x 740mm |
| 5 | 1.000 m | PACTP/0001 | 25 mm Double Sided Tape / Glue |




NOTES:
Ensure Surface Is Correctly Prepared And Cleaned

| | | | |
|---|---|---|---|
| PLS | Passenger Lift Services Ltd ©2017 | A2 | First Angle |
| | TITLE: ACC-Assembly Platform Ally 825 925W | Date Created 06/01/2017 | |
| | | Created By Paule | Check'd By Paule |
| | Part No. PLAACCASY510-0410 | | |
| Lang. EN mm | Material NA | Sheet No. 1 | Of 1 |
| Est. Mass 6.5 kg | Finish NA | Scale 1 : 4 | Rev. 1 |
| Remove All Sharp Edges And Burrs. | Colour NA | Dwg No. ASY-510-0410 | |
| | Unless Otherwise Stated Tolerances: ISO 2768-mk | | |

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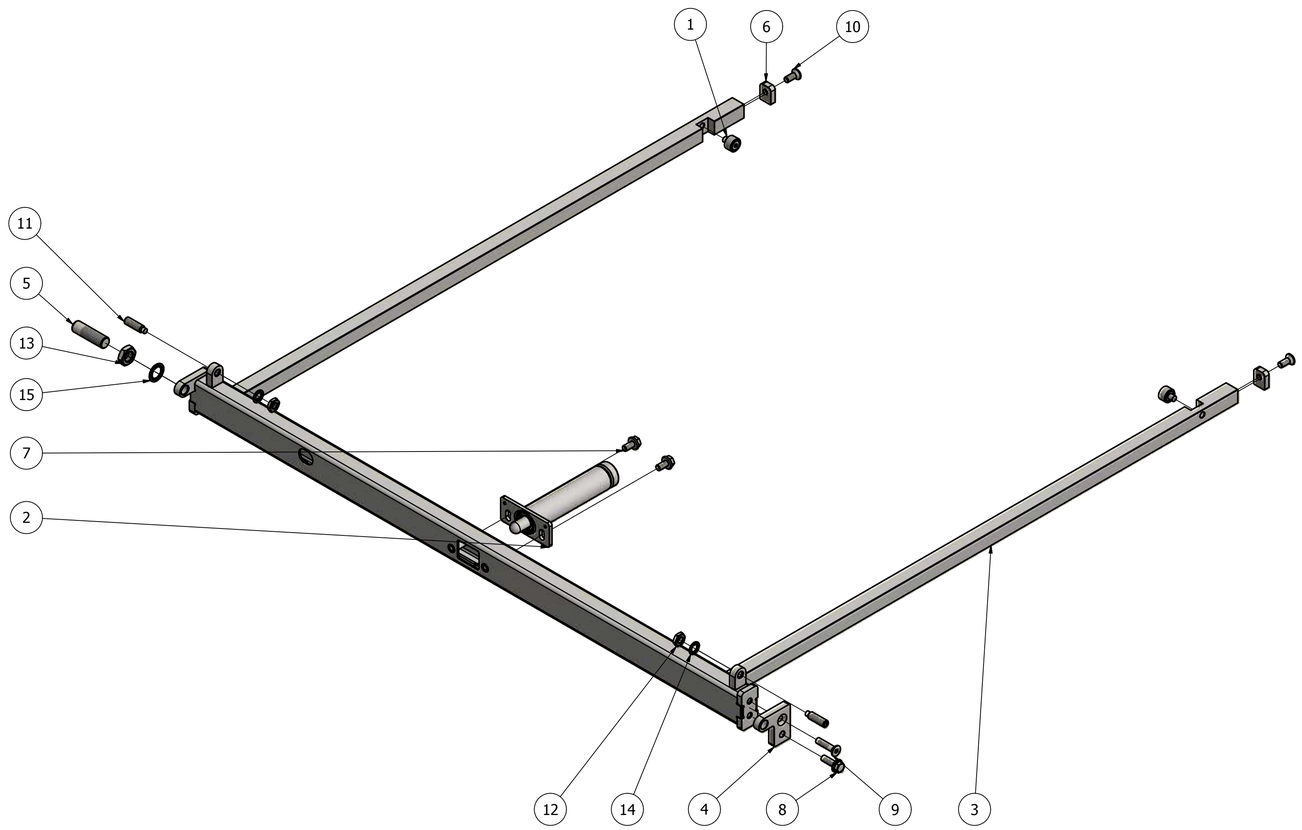
| REVISION HISTORY | | | | |
|---|---|---|---|---|
| ZONE | REV | DESCRIPTION | DATE | APPROVED |
| | 1 | | | |

| PARTS LIST | | | |
|---|---|---|---|
| ITEM | QTY | PART NUMBER | DESCRIPTION |
| 1 | 2 | ACC25673 | Cam Follower KR19PPX (CF8UU) EXTENSION |
| 2 | 1 | ACC26295 | NX Hydraulic Ramp Cylinder |
| 3 | 1 | ACCFABEXT50400-870-1100 | ACC Extension Frame Lite 870 1100W |
| 4 | 1 | ACCFABEXT50431-RH | ACC Extension Ramp Hinge Plate RH |
| 5 | 1 | ACCFABEXT50433 | ACC Extension Lock Pin |
| 6 | 2 | ACCFABEXT50434-MS | ACC Platform Extension Stop Mild Steel 25mm |
| 7 | 2 | FASBL/0804 | M8 x 16 CL 100 HT HEX S/L Z/P |
| 8 | 1 | FASBL/0805 | M8 x 25 CL100 HT HEX S/L Z/P |
| 9 | 1 | FASBL/0806 | M8 x 35 Socket Head CSK |
| 10 | 2 | FASBL/0823 | M8 x 20 Socket Head CSK |
| 11 | 2 | FASBL/1040 | M10 x 35 Steel Socket Set |
| 12 | 2 | FASNT/1003 | M10 Half Nut |
| 13 | 1 | FASNT/1603 | M16 Half Nut |
| 14 | 2 | FASWA/1003 | M10 Internal  Star Washer |
| 15 | 1 | FASWA/1603 | M16 Internal Star Washer |

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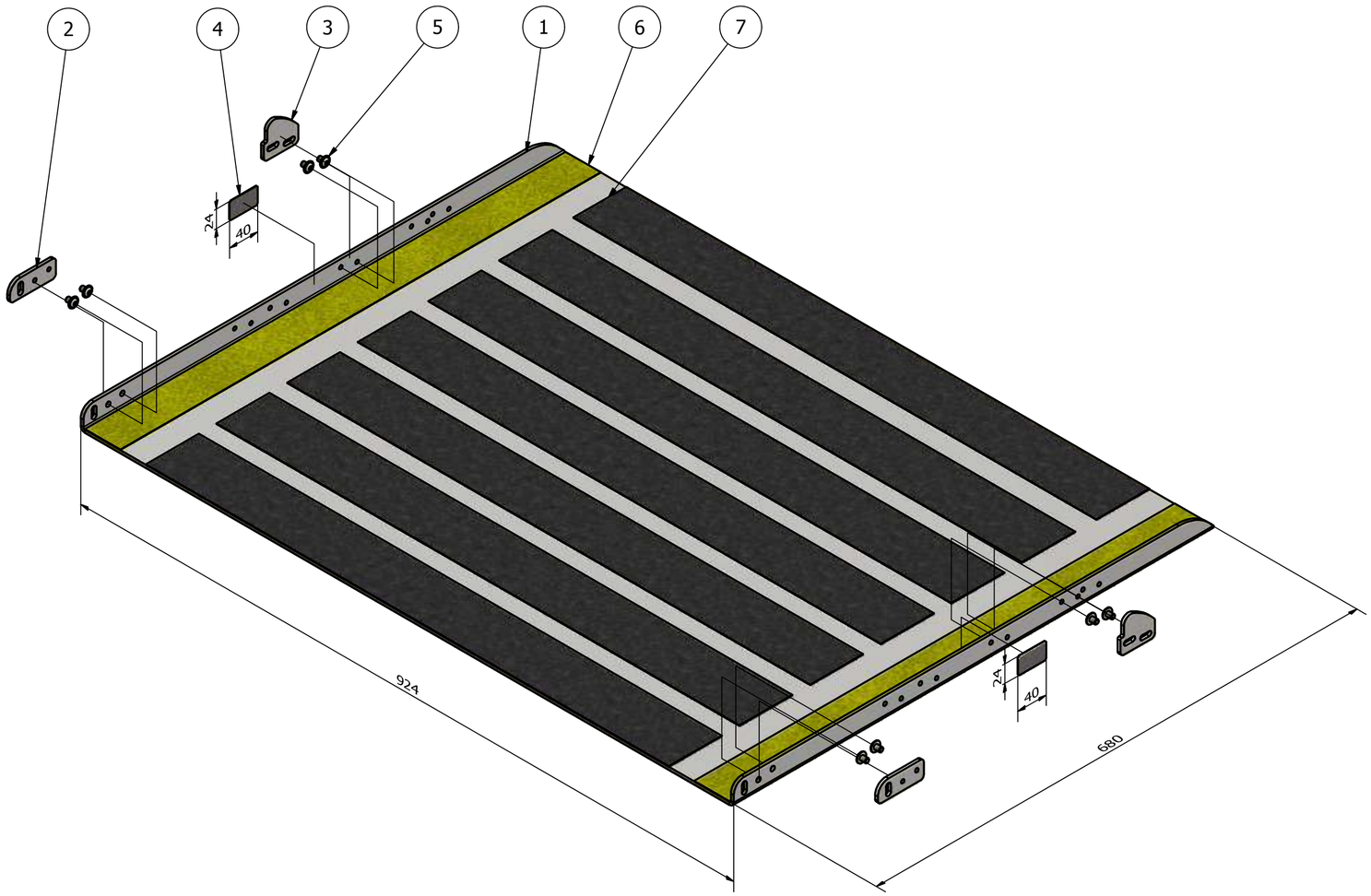
| PLS | Passenger Lift Services Ltd ©2017 | A1 | First Angle |
| | TITLE: ACC-Assembly Extension 870 1100W | Date Created 17/01/2017 | |
| | | Created By Paule | Check'd By Paule |
| | Part No. EXTACCASY510-0501 | | |
| Lang. EN mm | Material NA | Sheet No. 1 | Of 1 |
| Est. Mass 11.5 kg | Finish NA | Scale 1 : 4 | Rev. 1 |
| Remove All Sharp Edges And Burrs. | Colour NA | Dwg No. ASY-510-0501 | |
| | Unless Otherwise Stated Tolerances: ISO 2768-mk | | |

| REVISION HISTORY | | | | |
|---|---|---|---|---|
| ZONE | REV | DESCRIPTION | DATE | APPROVED |
| | 1 | | | |

| PARTS LIST | | | |
|---|---|---|---|
| ITEM | QTY | PART NUMBER | DESCRIPTION |
| 1 | 1 | ACCALYEXT50402-925 | ACC Extension Aluminum 680 1100W |
| 2 | 2 | ACCFABEXT50436 | ACC Extension End Plate |
| 3 | 2 | ACCFABEXT50435 | ACC Extension Handrail Stop |
| 4 | 0.048 m | ACCH3418 | Handrail H3418 Tape 40mm x 18.3m Black |
| 5 | 8 | FASBL/9611 | M6 x 8 Socket Large Flange Head Set A2 |
| 6 | 1.400 m | HASCL/0002 | 50mm Yellow Cleating Roll 18.3m |
| 7 | 7 | HASCL/0740 | Black Cleating 75 x 740mm |




NOTES:
Ensure Surface Is Correctly Prepared And Cleaned

| | | | |
|---|---|---|---|
| PLS | Passenger Lift Services Ltd ©2017 | A2 | First Angle |
| | TITLE: ACC-Assembly Extension Ally 680 1100W | Date Created 05/01/2017 | |
| | | Created By Paule | Check'd By Paule |
| | Part No. EXTACCASY510-0510 | | |
| Lang. EN mm | Material NA | Sheet No. 1 | Of 1 |
| Est. Mass 7.6 kg | Finish NA | Scale 1 : 4 | Rev. 1 |
| Remove All Sharp Edges And Burrs. | Colour NA | Dwg No. ASY-510-0510 | |
| | Unless Otherwise Stated Tolerances: ISO 2768-mk | | |

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| REVISION HISTORY | | | | |
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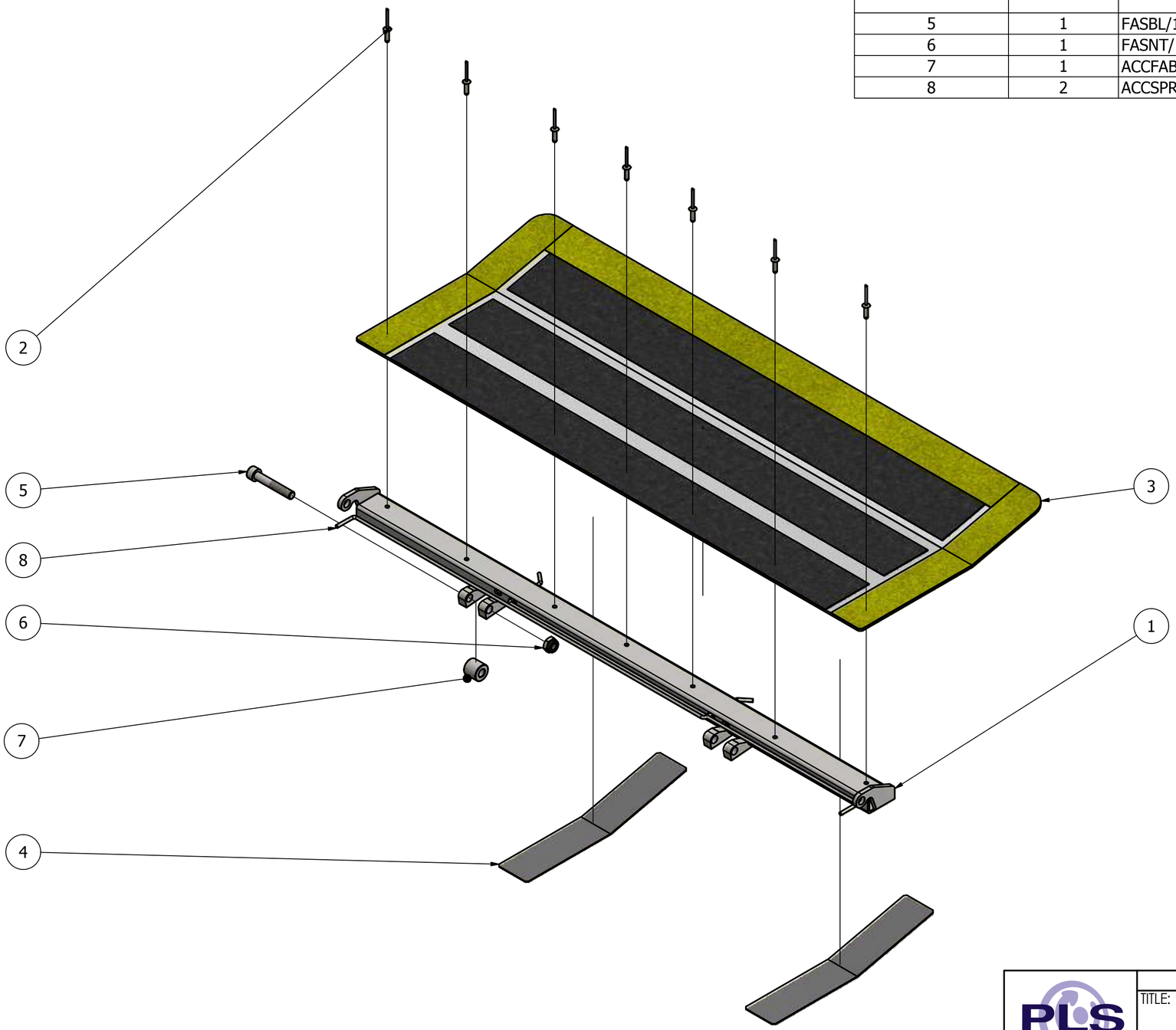
| ZONE | REV | DESCRIPTION | DATE | APPROVED |
| | 1 | | | |

| PARTS LIST | | | |
|---|---|---|---|
| ITEM | QTY | PART NUMBER | DESCRIPTION |
| 1 | 1 | ACCFABBRP50509-1100 | ACC Bridge Plate Hinge Lite 1100W |
| 2 | 7 | FASRV/0001 | 4.8 x 16 Dome Head Rivet |
| 3 | 1 | BRPACCASY510-0602 | ACC Bridge Plate Ally 860 x 325 Assembly |
| 4 | 0.295 m | ADSAT/0050 | B160-T-005-050-G1 Tribo Tape 50mm wide - 50 Mtr Roll |
| 5 | 1 | FASBL/1005 | Socket Capscrew M10 x 60 BZP |
| 6 | 1 | FASNT/1001 | M10 Nyloc Nut |
| 7 | 1 | ACCFABBRP50530-22 | ACC Bridge Plate Roller 22 |
| 8 | 2 | ACCSPRBRP50532-4.0 | ACC Bridge Plate Torsion Bar 4.0 |

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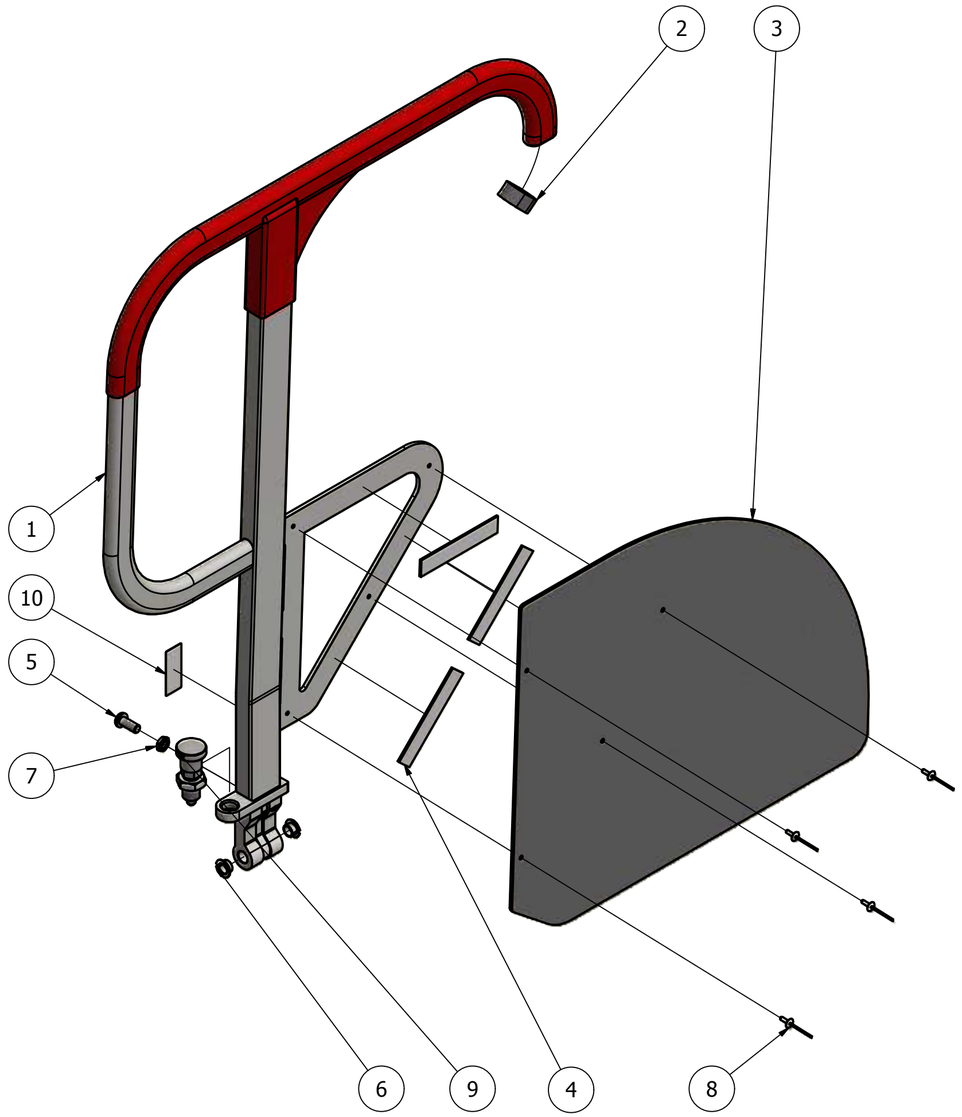
| PLS | Passenger Lift Services Ltd ©2017 | A2 | First Angle |
| | TITLE: ACC-Assembly 325 1100W Bridge Plate | Date Created 11/01/2017 | |
| | | Created By Paule | Check'd By Paule |
| | Part No. BRPACCASY510-0601 | | |
| Lang. EN mm | Material NA | Sheet No. 1 | Of 1 |
| Est. Mass 5.1 kg | Finish NA | Scale 1 : 4 | Rev. 1 |
| Remove All Sharp Edges And Burrs. | Colour NA | Dwg No. ASY-510-0601 | |
| | Unless Otherwise Stated Tolerances: ISO 2768-mk | | |

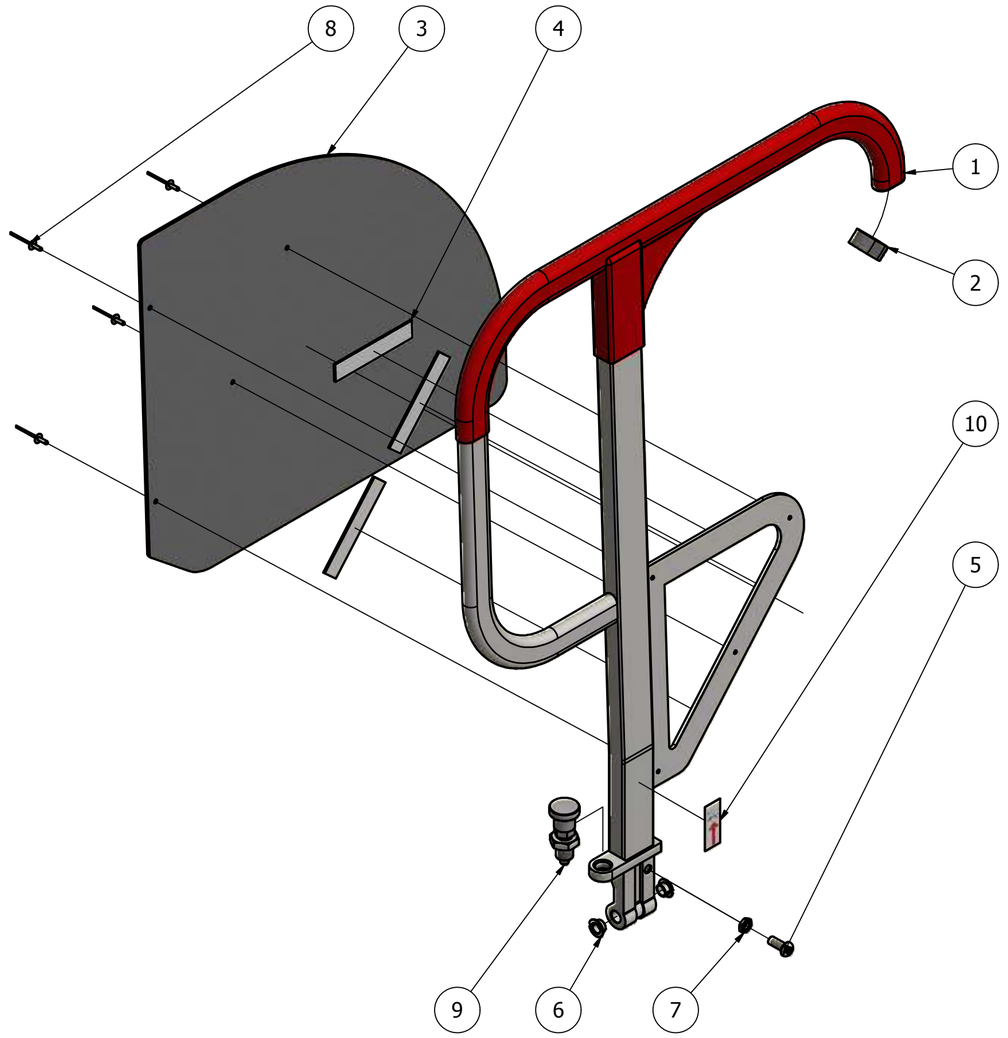
| REVISION HISTORY | | | | |
|---|---|---|---|---|
| ZONE | REV | DESCRIPTION | DATE | APPROVED |
| | 1 | | | |

| PARTS LIST | | | |
|---|---|---|---|
| ITEM | QTY | PART NUMBER | DESCRIPTION |
| 1 | 1 | ACCFABHAN50703-LH/RH | ACC Handrail Frame 'H' LH/RH |
| 2 | 1 | ACCPLAHAN50730 | ACC Handrail Rubber Bands |
| 3 | 1 | ACCPLAHAN50781 | ACC Handrail Guard 'H' |
| 4 | 3 | ACCVHB4952 | 19mm X 100mm VHB Double Sided Tape |
| 5 | 1 | FASBL/0801 | M8 x 20 Sckt Dome Hd Set |
| 6 | 2 | FASBU/0003 | Flange Glacier Bush 10x12x7 |
| 7 | 1 | FASNT/0802 | M8 Half Nut |
| 8 | 4 | FASRV/0008-BLK | 3.2 x 10 Large Flange Head Rivet Black |
| 9 | 1 | GN717-8-M16x1.5-BK-NI | S/Steel M16 Index Plunger & Nut |
| 10 | 1 | CONLB/0012 | Pull To Unlock Sticker |

## Part No. HANACCASY510-0701-LH




## Part No. HANACCASY510-0701-RH

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|---|---|---|---|
| PLS | Passenger Lift Services Ltd ©2016 | A2 | First Angle |
| | TITLE: ACC-Assembly Handrail 'H' Assembly | Date Created 16/08/2016 | |
| | | Created By Paule | Check'd By Paule |
| | Part No. HANACCASY510-0701-LH | | |
| Lang. EN mm | Material NA | Sheet No. 1 | Of 1 |
| Est. Mass 4.1 kg | Finish NA | Scale 1 : 4 | Rev. 1 |
| Remove All Sharp Edges And Burrs. | Colour NA | Dwg No. ASY-510-0701 | |
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